


2. FINISH: BLACK OXIDE.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES:		THIS DRAWING IS THE PROPERTY OF		
DECIMALS ANGULAR		 ARGONNE NATIONAL LABORATORY		
X = .1 [2.5] XX = .005 [0.125] XXX = .001 [0.025]	T2910203-00			
SURFACE ROUGHNESS	125			
REMOVE ALL BURRS AND BREAK SHARP EDGES TO MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST AND BEST PRACTICES.	COLD FINISHED STEEL ASTM A 108			
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST AND BEST PRACTICES.				
DO NOT SCALE & DRAWINGS				
LOG NUMBER		DRAWING NUMBER		
T2910203-00		T2-910203-00		
DRAWN BY		DATE	CHEF DESIGN ENGINEER	DATE
K. Costello		5-2-97	D. Shu	05/08/97
CHECKED BY		DATE	GP LEADER	DATE
J. Barraza		5/6/97	T.M. Kuzay	5/11/97
DESIGNER		DATE	PROJECT MGR.	DATE
Costello/Barraza		5-2-97		
RESPONSIBLE ENGINEER		DATE	APPROVED/RELEASED	DATE
J. Barraza		5/5/97		
TITLE		ADVANCED PHOTON SOURCE		
		T2-91 2-ID-E DM11 VERT/HORIZ TRANSLATION SLAVE SPRING & COUPLING BRKT ASSY SPRINGS MOUNTING PLATE -LH-		
SCALE		SIZE		
SHEET 1.1		B		
SHEET 1.4		T2-910203-00		